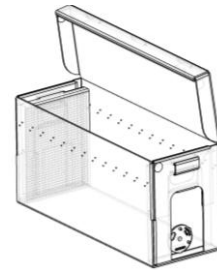




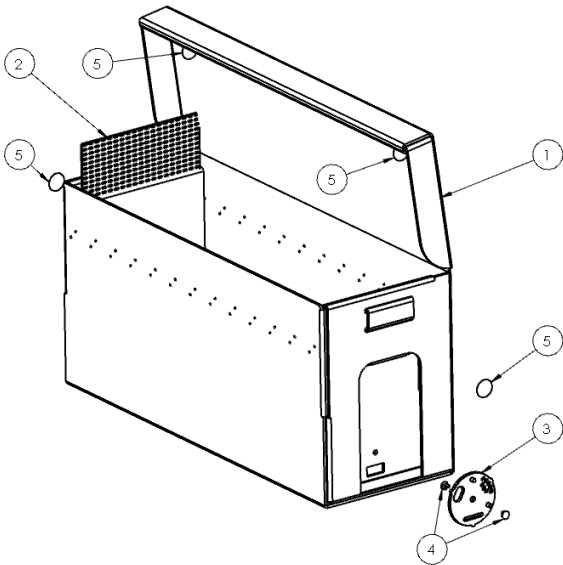
M +64 21 526 555  
 T +64 6 308 6427  
 E [info@hivedoctor.com](mailto:info@hivedoctor.com)  
 W [www.hivedoctor.com](http://www.hivedoctor.com)



# HIVE DOCTOR SMART NUC ASSEMBLY INSTRUCTIONS

## HDK060 (5 FRAME NUC)

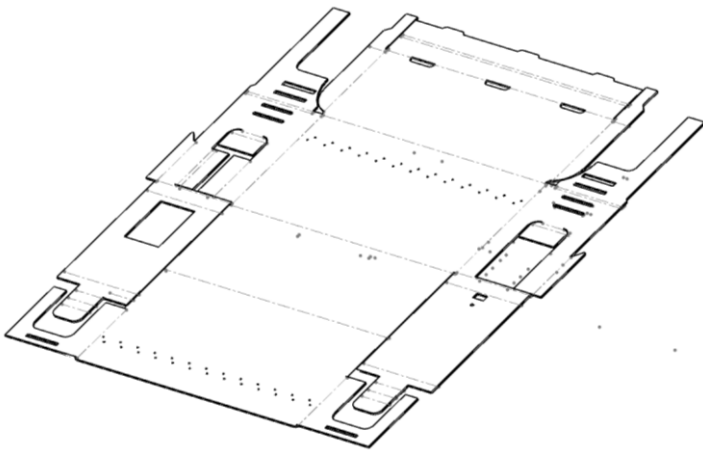
EACH SMART NUC IS SUPPLIED WITH THE FOLLOWING COMPONENTS:



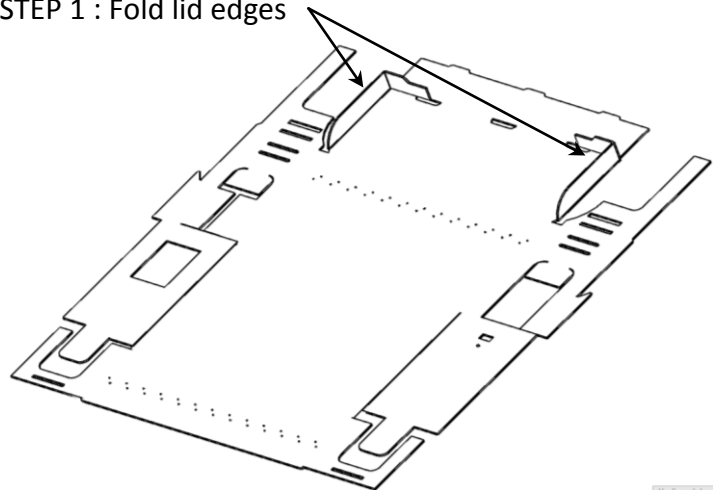
HDK060 PRICE LIST (20/10/2011)			
1 X Pack or less (1-30)	\$15.00 Each exc GST	\$17.25 inc GST	
2 - 4 Packs (60-120)	\$14.50 Each exc GST	\$16.68 inc GST	
5 - 10 Packs (150-300)	\$14.00 Each exc GST	\$16.10 inc GST	
10+ Packs (150 - 300)	\$13.50 Each exc GST	\$15.53 inc GST	
Each pack contains components as listed below			

ITEM NO.	PART NUMBER	DESCRIPTION	EXPLODED/QTY.
1	HDC060	SMART NUC	1
2	HDC062	VENTILATION MESH 170 X 220	1
3	HDC061	NUC BOX ENTRANCE PROTECTOR	1
4	HDC063	CLIP BUTTON	2
5	HDC064	22mm VELCRO DOT	4

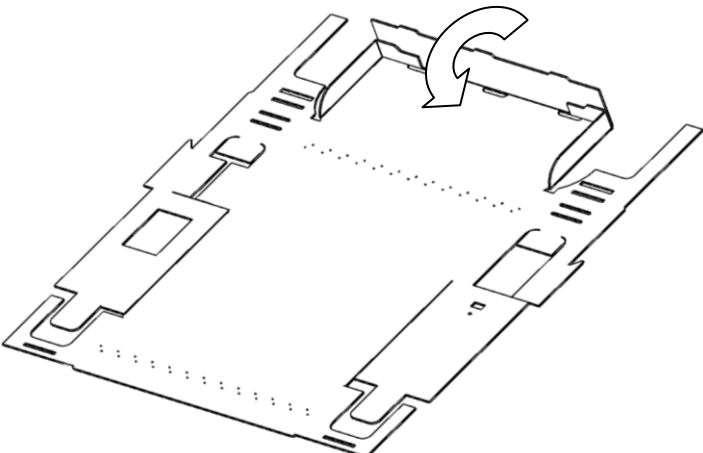
**BEGIN:** Remove any remaining material from the flat pack box and punch out air flow holes (if required)



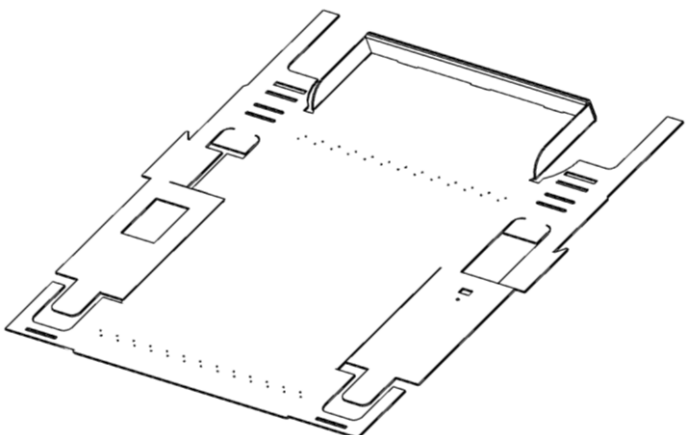
**STEP 1 :** Fold lid edges



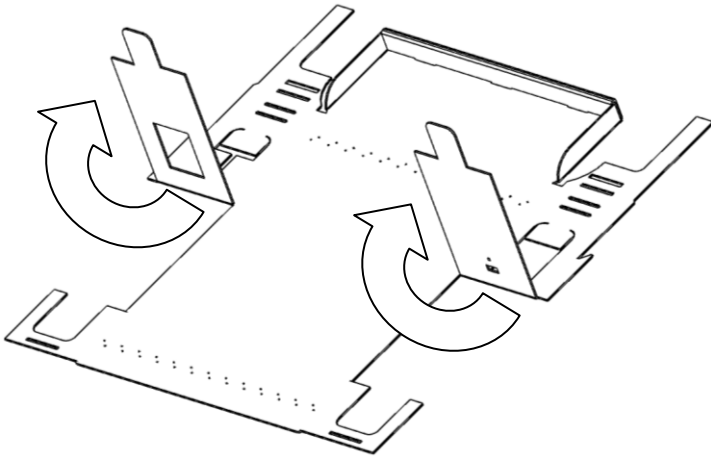
**STEP 2 –** Fold lid front lip & insert tabs into lid



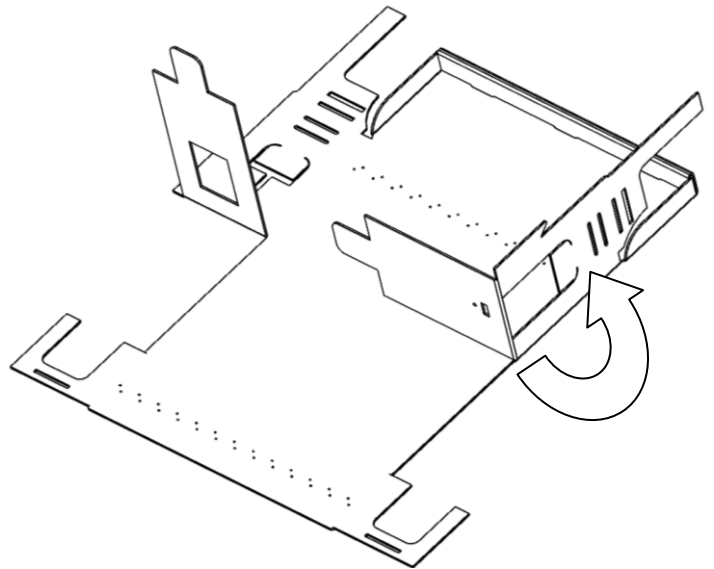
**STEP 3- Completed lid !**



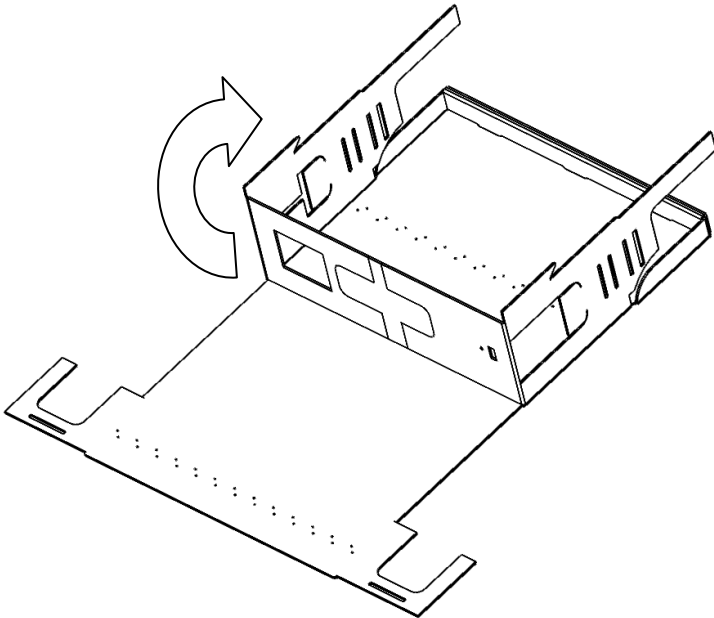
STEP 4- Fold end tabs up



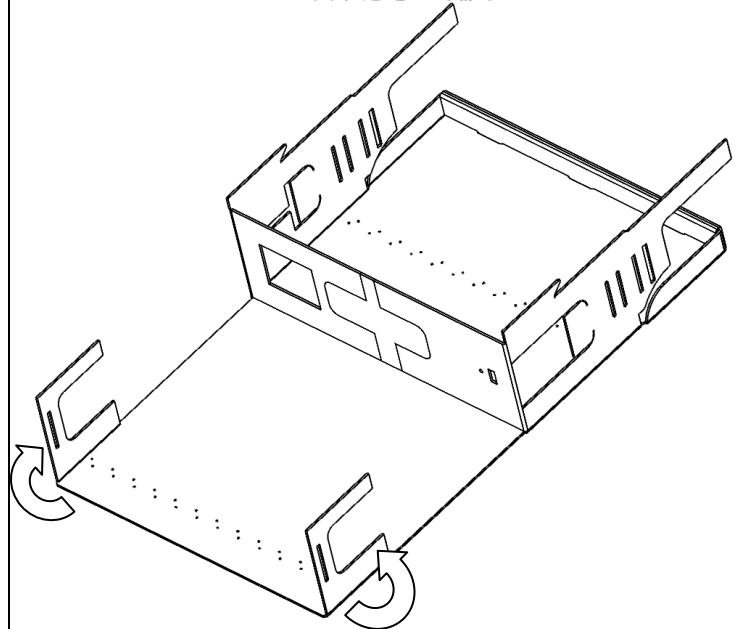
STEP 5- Fold sides into middle of box



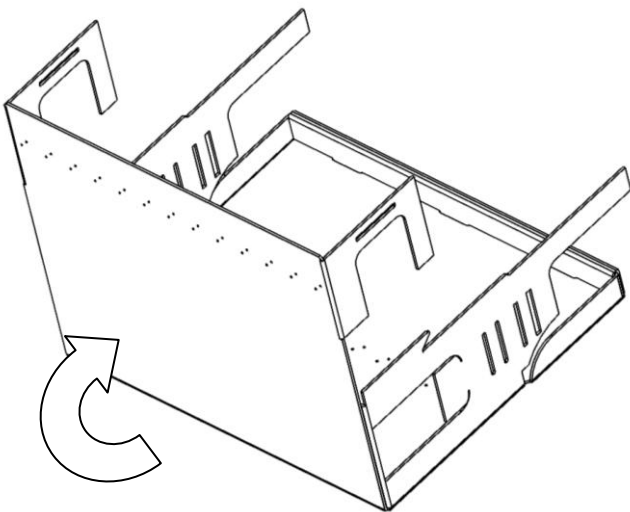
STEP 6- Fold opposite side into middle of box



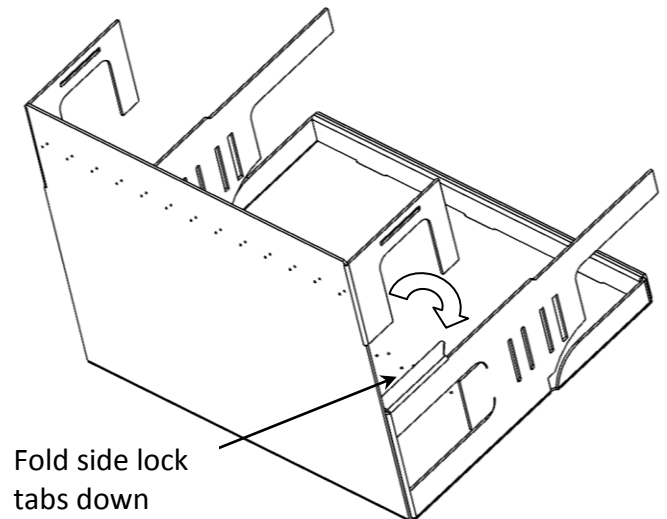
STEP 7- Fold side lock tabs up



STEP 8- Fold box in half to form floor

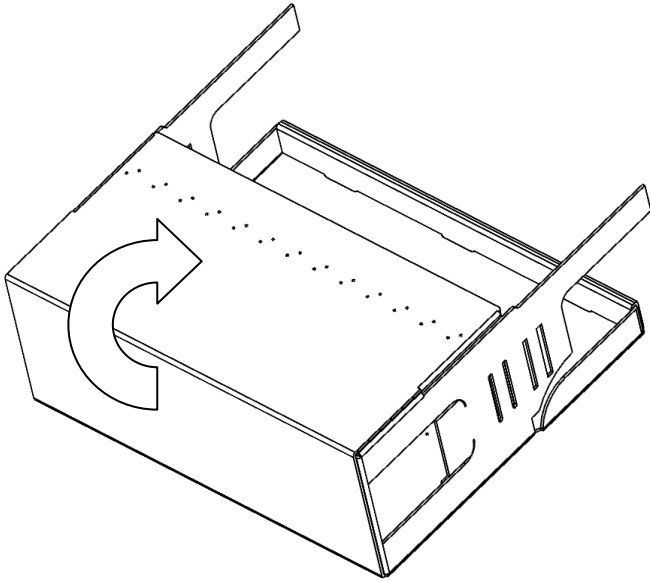


STEP 9- Fold front lock tabs down and engage two locking tab faces to obtain a secure fastening

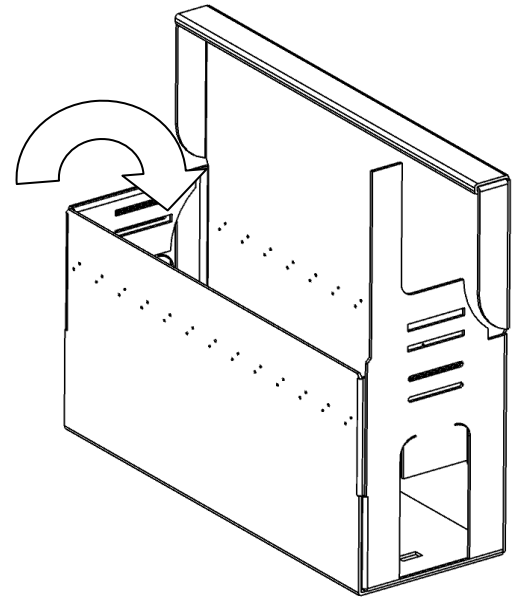


Fold side lock tabs down

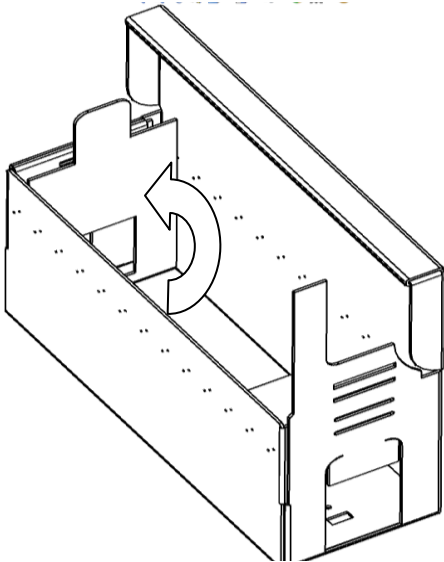
STEP 10- Form front of box



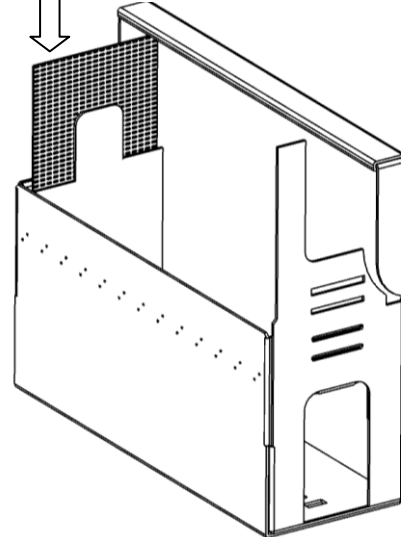
STEP 11- Complete one end at a time fold first flap into box



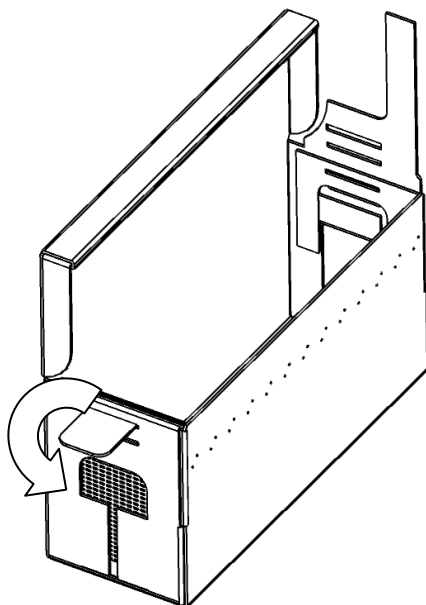
STEP 12- Lift inside flap up to form inner side



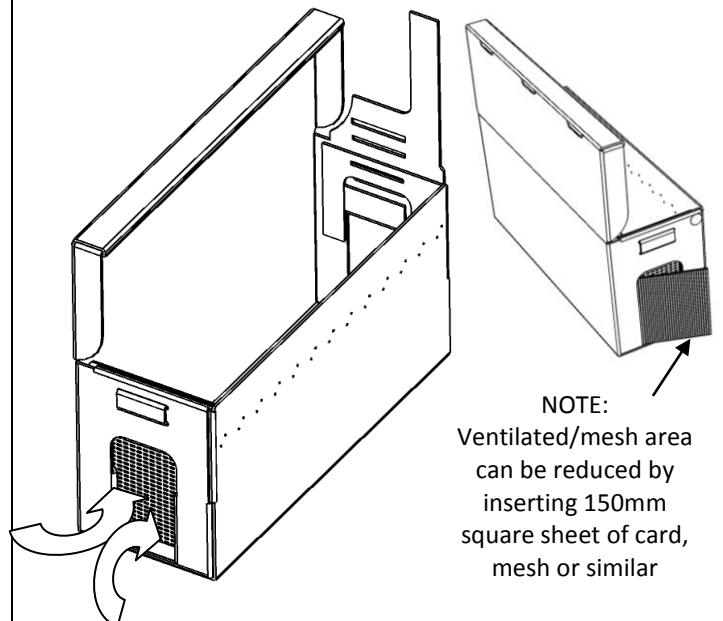
STEP 13 – Insert mesh on end with large opening



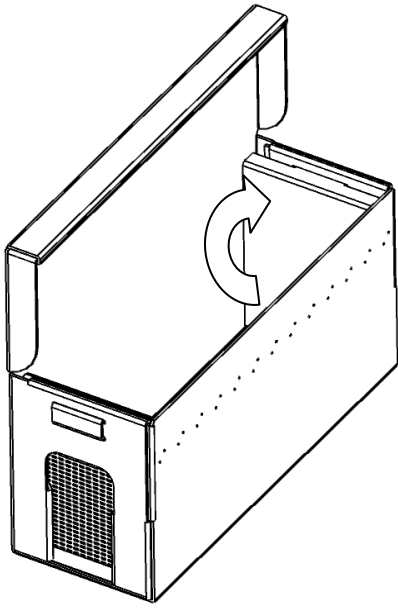
STEP 14 – Insert end tabs through slots



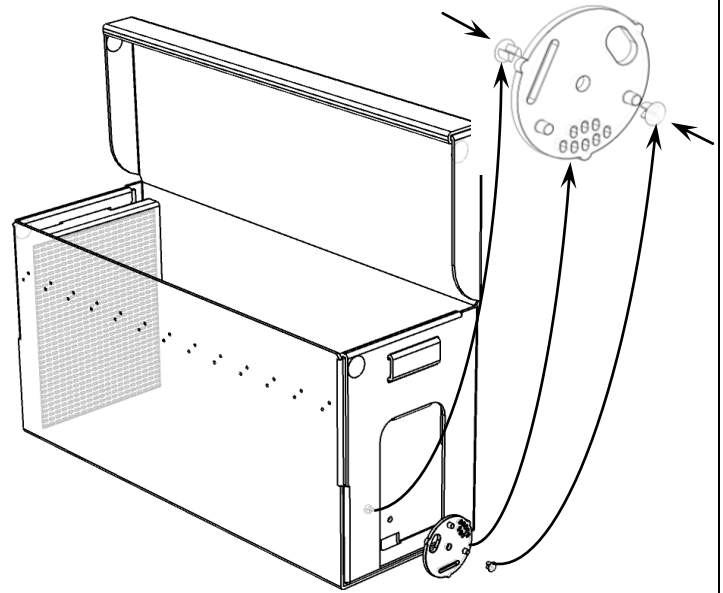
STEP 15 – Roll tabs at mesh end in to lock mesh in



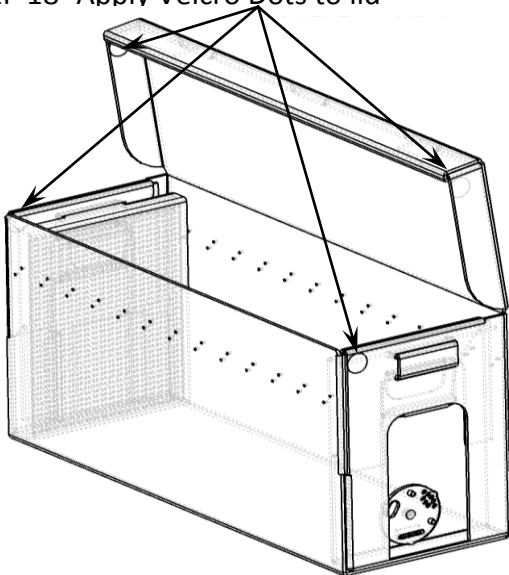
STEP 16 – Form opposite end of box the same way



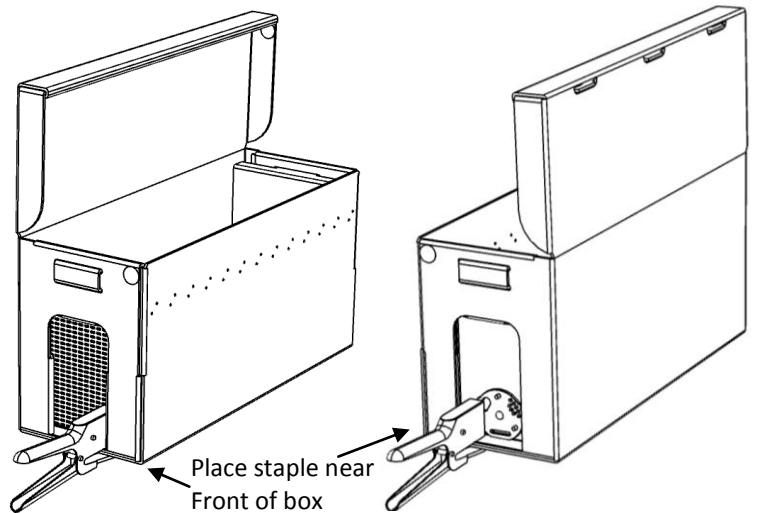
STEP 17 – Assemble Entrance Disc



STEP 18- Apply Velcro Dots to lid



**EXTRA STRENGTH** - To increase strength of box use 12mm staple on both sides as shown below.



**GENERAL INFORMATION:**

1. Standard Nuc boxes sold in packs of 30 (1m X 1m X 0.1m) Volume= 0.1m<sup>3</sup> Weight = 14Kg
2. Holes in side of box can be removed if more ventilation is required (some will be open)
3. Increase ventilation by enlarging hole in mesh vented area (May be required in Australia)
4. Use 4 full depth frames and a single frame feeder (NOTE: ¾ depth frames allow bottom feeder to be used)

